

SIMATIC S7-200 SMART

S7-200 SMART Programmable controller



Siemens is synonymous with innovation, especially in the domain of industrial automation. Committed to R&D, promotion and application of latest technologies, Siemens has been instrumental in enhancing our customers' competitiveness for over 140 years. Our state-of-the art automation products and solutions not only improve production efficiency but also reduce total cost of ownership.

One such innovation from the house of Siemens is the SIMATIC controller series. These Programmable Logic Controllers (PLC) from Siemens offer a wide range of selection options starting from the most basic logic controller 'LOGO!' to powerful SIMATIC S7 series, which are high performance programmable controllers. For specific applications with higher demands on data storage, faster communication with embedded applications including GUI, Siemens also offers the automation controller system based on PC. Irrespective of the requirements, one can flexibly combine one or more Simatic controllers and customize the solution optimally.

SIMATIC S7-200 SMART, our newly launched micro PLC product, is designed to suit the needs of developing markets that are under constant pressure due to prices and demands for continuous performance. Providing an excellent performance-to-price ratio, SIMATIC S7-200 SMART when combined with other SMART drive products from Siemens helps in building an extremely cost effective yet efficient automation solution.

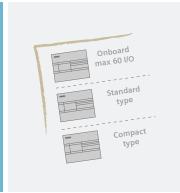


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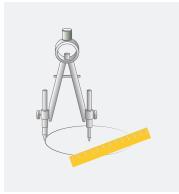
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SIMATIC S7-200 SMART Product Highlights



More models, more choices

It provides CPU modules that have a large number of I/O points onboard (up to 60 points.) The CPU module has a standard type and compact type for the users to choose, which can meet the different needs of customers.



Extension options, accurate customization

The new signal boards are designed with scalable communication ports, digital or analog channels, that are closely fitting to the user's application requirements, and lower the user's costs for expansion.



High speed chip, excellent performance

It is equipped with Siemens dedicated processor chip, the basic instruction execution time is up to 0.15 μ s, it has the leading performance compared to the micro PLC of the same level, it can easily deal with complex and fast processes.



Ethernet interconnectivity, economic and convenient

All CPUs have integrated Ethernet interface to download the programs conveniently and quickly using the common cable. Through the Ethernet port, it can connect to other Simatic CPUs / HMIs to realize interconnection and set up the network.

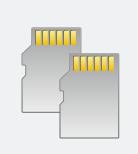
Tri-axial pulse, freedom in motion

Provides powerful functions of speed and positioning control, the CPU module can maximally integrate three 100 kHz high speed pulse outputs, and support PWM/PTO.



Common SD card, fast update

This PLC integrates Micro SD card slot, supports common Micro SD card, can be used to update the program or device firmware, and can provide great convenience to the engineer who conducts the field service.



User-friendly software, programming efficiency

Based on the powerful functions inherited from the Siemens programming software, it has absorbed more humanized design which has enhanced the user friendliness of the software greatly. Improved the efficiency in developing the program.



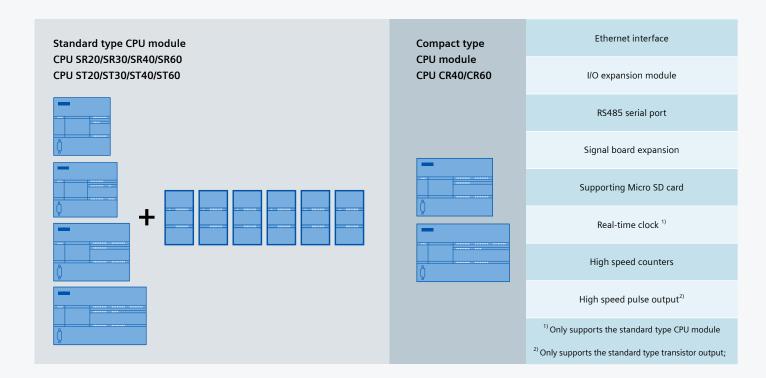
Perfect integration, seamless integration

The perfect integration of SIMATIC S7-200 SMART, Basic LINE HMI and SINAMICS V20/V90, forms the micro automation solutions that is cost-effective; meeting the OEM customer's full range of demand.



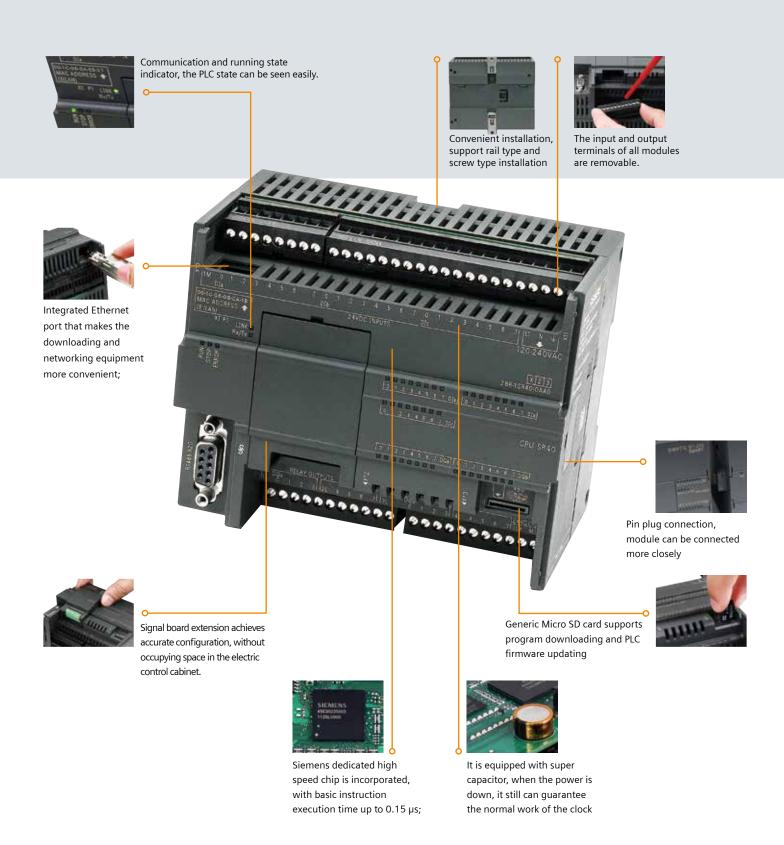
CPU module

The new S7-200 SMART has two different types of CPU modules, i.e. standard type and compact type. Standard type CPU is expandable with I/O expansion modules and signal boards. Compact type CPUs are non expandable with I/O expansion modules and signal boards.



Туре	CR40	CR60	SR20	SR30	SR40	SR60	ST20	ST30	ST40	ST60
High speed counter	4 at 100 single	kHz for phase			4	at 200 kHz fo	or single phas	e		
High speed pulse output			-	_			2 at 100 kHz		3 at 100 kHz	
Number of communication ports	2	2				2 -	~ 3			
Number of Expansion modules	-	_				6	5			
Maximum I/O handling capacity 3)	40	60	212	222	232	252	212	222	232	252
Maximum analogue I/O ³⁾	_	-				3	6			

³⁾The maximum I/O handling capacity is considering I/O expansion with Signal boards.



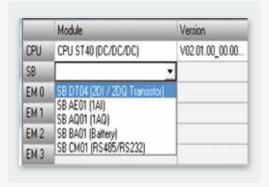
Signal board

The signal board is mounted directly on the front of the CPU body; without occupying the cabinet space, its installation and disassembly are convenient and quick. For a small amount of I/O points extension and more demand for communication ports, the signal board with new design can provide more economical and flexible solutions.



Basic information of the signal board

Model	Specification	Description
SB DT04	2DI/2DO transistor output	It provides additional digital I/O extensions, and support 2 digital inputs and 2 digital transistor outputs.
SB AE01	1AI	It provides additional analog I / O expansion, and support 1Analog input , the precision is 12 bits
SB AQ01	1AO	It provides additional analogue I/O extension, and support 1 analogue output, with a precision 12 bits.
SB CM01	RS232/RS485	It provides additional RS232 or RS485 serial communication interface, the conversion can be realized via simple configuration in the software.
SB BA01	Battery module	It supports the generic CR1025 cell (battery), which can drive the clock for about 1 year.



Signal board configuration

When the standard CPU module is selected in the system block, the aforementioned four signal boards will display the SB options:

- When SB DT04 is selected, the system can automatically distribute I7.0 and Q7.0 as the beginning of the I/O image area
- When SB AE01 is selected, the system can automatically allocates AIW12 as I / O image
 area.
- When SB AQ01 is selected, the system can automatically allocates AQW12 as the I/O image area
- When SB CM01is selected, it can be done via selecting the RS232 or RS485 in the port type setting box.
- When SB BA01 is selected, the low power consumption alarm can be initialized or the power consumption state can be monitored via I7.0.

Installation steps



Remove the cover board of terminal



Remove the cover board with Screv



No fastening screw is required, gently insert it;



The installation is complete

Network communication

All S7-200 SMART CPUs offer 1x Ethernet interface and the 1x RS485 interface onboard. Using Signal board CM01, one can add additional RS485/232 interface.



Ethernet communication

All the CPU modules are equipped with Ethernet interface, which supports Siemens S7 protocol, can support many terminal connections:

- Can be used as the programs downloading port (via general network cable)
- Communicate with Simatic Key/touch HMI with Profinet/Ethernet interface, maximally support 8 sets of equipment
- Communicate with multiple Ethernet equipment through the switch to achieve fast data communication.
- Supports up to 8 active GET/PUT connections and 8 passive GET/PUT connections.

PROFIBUS

With EM DP01 expansion module S7 200 SMART CPU can be used in Profibus DP slave network. Slave ID of the CPU can be selected from the rotary switch on the EM DP01 module. The module supports any PROFIBUS baud rate between 9600 baud to 12M baud, the maximum allowable input 244

Bytes and 244 output bytes.

It supports the following protocols:

- MPI Slave
- PROFIBUS-DP slave

Serial communication

On board RS485 port as well as additional RS232/485 port using CM01 can communicate with the inverter and touch screen and so on third party equipments. Signal board offers configurable RS232/RS485 port, maximally supports for up to 4 devices.

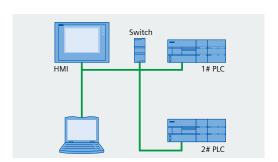
Serial port supports the following protocols:

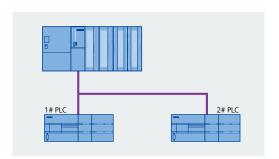
- Modbus RTU
- PPI
- USS
- Free port communication (for interconnection with Bar code scanners, weighing scales, serial printers etc.)

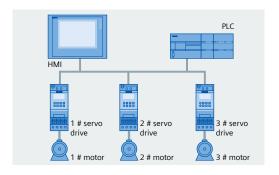
OPC Communication (PC Access SMART)*

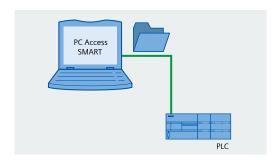
Using Siemens PC Access SMART tool, it is possible to read/ write the data from S7-200 SMART PLC on to the host computer. This can be used for simple GUI requirements for data monitoring or data archiving.

(PC Access SMART is an OPC server protocol specifically developed for S7-200 SMART series PLC, an OPC software dedicatedly developed for interaction between the S7-200 SMART PLC and host computer)





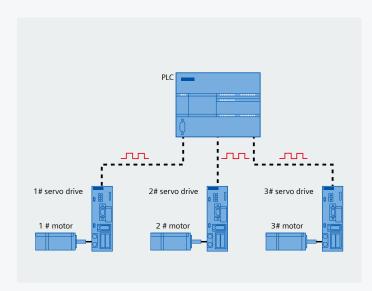




^{*)} please consult the Siemens offices and authorized distributors for the specific information.

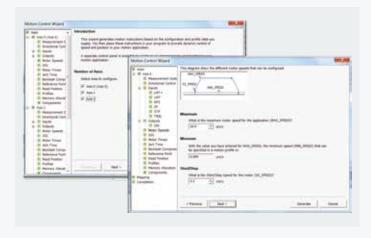
Motion control

S7-200 SMART CPU provides maximum three 100KHz high speed pulse outputs, it can be configured for PWM output or motion control output through the powerful and flexible setup wizard, providing a unified solution for speed and position control of both the stepper motor or servo motor, satisfying the precise positioning requirements of the small mechanical equipment.



Basic functions of motion control

- Standard type transistor output module CPU, ST30/ST40/ST60 provides three 100 kHz high speed pulse output (ST20 provides two 100 kHz), supports PWM (pulse width modulation) and PTO (pulse train output).
- In PWM mode, the cycle of the output pulse is fixed, the pulse width and duty cycle are adjusted by the program, which can adjust the speed of the motor, the opening of valves etc.
- In PTO mode (motion control), the output pulse can be configured as multiple modes of operation, including automatically finding the original point, for realising the control of the stepper motor or servo motor, achieving the purpose of speed adjustment and positioning;
- The Q0.0, Q0.1 and Q0.3 on the CPU body can be configured as the PWM output or high speed pulse output, the above functions can be set up via the Wizard;

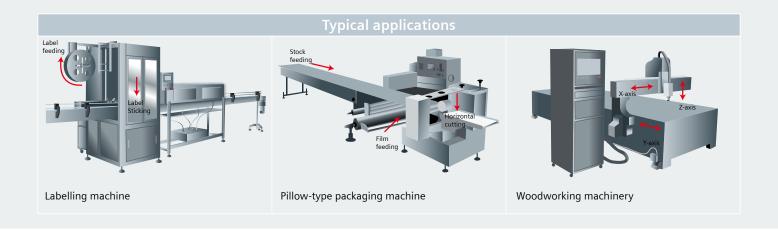


PWM and motion control wizard settings

In order to simplify the control functions in your application, the position control wizard provided by the STEP 7- Micro/WIN SMART can help you complete the PWM and the PTO configuration in a few minutes. The wizard can generate the position instructions, you can dynamically control the speed and position in your application with these instructions.

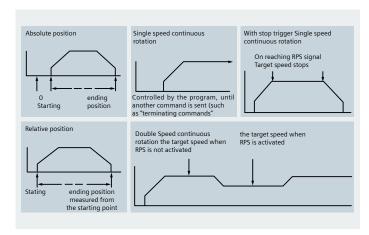
According to the user selected PWM pulse number, the PWM wizard can generate PWMx_RUN subroutine frame corresponding to editing.

Motion control wizards can maximally provide the settings for three pulse outputs, the pulse output speed is adjustable from 20 Hz to 100 kHz.



Motion control features

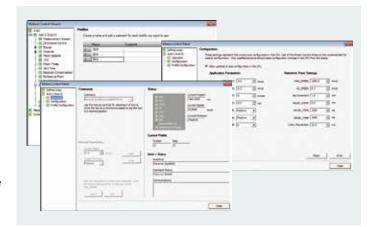
- It provides configurable measurement system, it can use the engineering units (such as inches or centimetres) when inputting the data, and can also use the pulse number.
- it provides configurable backlash compensation;
- it supports the absolute, relative and manual control modes;
- it supports the continuous operation;
- it provides up to 32 groups of motion envelope, each envelope can set maximally 16 levels of speed;
- it provides 4 different reference point searching modes, each mode can select the initial direction search and the final approach direction.



Monitoring of motion control

In order to help users develop motion control scheme, STEP 7- Micro/WIN SMART provides the motion control panel. The operation, configuration and envelope configuration settings let the users easily monitor, on the motion control function operation, the start and test phases in the development process.

- The use of the motion control panel can verify whether the motion control wiring is correct or not, you can adjust the configuration data and test each mobile envelope;
- Display the current speed, current position and direction of the bit control, as well as the input and output of LED (except pulse LED) status;
- View to modify the configuration settings of the bit control operation stored in the CPU module



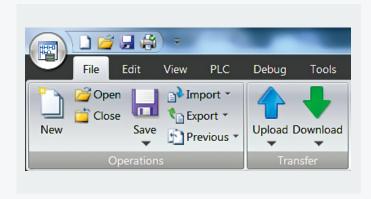
User-friendly software improves programming efficiency

STEP 7- Micro/WIN SMART is the programming software of the S7-200 SMART, it can run smoothly on the Windows XP SP3/Windows 7 Operating System. It supports LAD (ladder diagram), STL (Statement List), FBD (function block diagram) programming languages, freely converting between parts of language, the installation file is less than 100 MB. While inheriting the excellent programming idea of the STEP 7- Micro/WIN, the more user-friendly design makes programming easier and project development more efficient.

New menu design

It has no more traditional drop-down menu. It has adopted the band-type menu design, all menu options can be seen completely. The image of the icon display makes the operation more convenient.

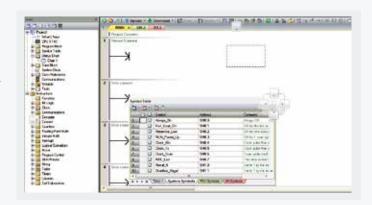
By double clicking on the menu, it can be hidden so as to provide more space for a visual programming window.



Fully movable window design

All windows in the software interface can move freely, and provide eight kinds of drag and drop methods.

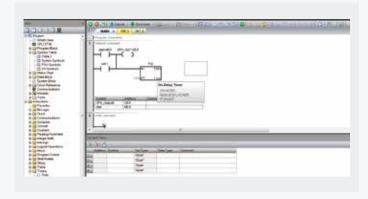
The main window, the program editor, the output window, variable table, state diagram etc. windows can be combined according to the user's habits, maximally improve the programming efficiency.



The definitions of variables and program notes

The users can define the variable name according to the process flow, and can call through the variable name directly, allowing users to fully enjoy the convenience of high-level programming language. A special function registers the address call, automatically naming the variable, which can now be called directly the next time.

Micro/WIN SMART provides a perfect function for annotation, can add annotations to program block, programming network and variables, with its readability greatly improved. When the mouse is moved to the instruction block, data types supported by each pin are automatically displayed.



STEP 7-Micro/WIN SMART Software features:

- 1. New menu design
- 2. Fully movable window design
- 3. Variable definitions and notes
- 4. Novel wizard setting
- 5. Status monitoring
- 6. Convenient command Library
- 7. Powerful password protection functions

For detailed information about the software, consult the S7-200 SMART System Manual.



Setup wizard

Micro/WIN SMART integrates simple and quick wizard settings; you can just follow the wizard prompts to set up the parameters for each step of the complex function setting. The new guidance function allows the user to directly set up a step function, and without the need to reset every step, to modify the wizard settings.

The wizard setting supports the following functions:

- HSC (high speed counter)
- Motion control
- PID
- PWM (Pulse width Modulation)
- · Text display

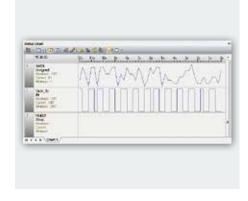
→ Wizards Motion High Speed Counter PID PWM Text Display GET/PUT Data Log Tools

Status monitoring

In the Micro/WIN SMART status graph, it can monitor the current values of each input / output channel of PLC, at the same time, it can conduct the mandatory input operation to test the program logic for each channel.

Status monitoring value can be displayed in numerical form, and can also be directly displayed in the waveform, the aforementioned two can also be switched each other.

In addition, the Micro/WIN SMART system can monitor the PID and motion control operation, equipment operation status through the dedicate operation panel.

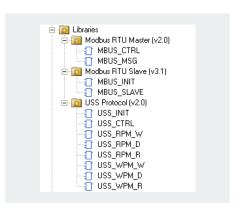


Convenient command Library

In PLC programming, the same tasks that are repetitively executed will be generally included in a subprogram, which can be directly used in the future. The use of subroutines can better organize the program structure, facilitate the debugging and reading.

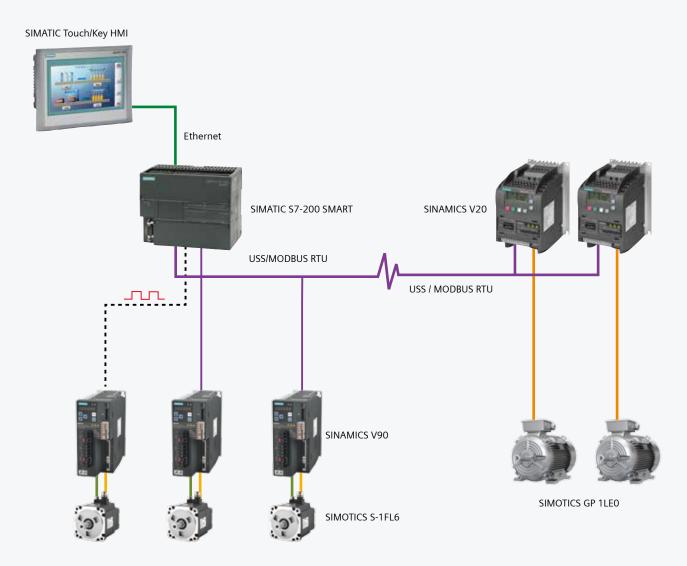
Micro/WIN SMART provides the command library functions, converting the subroutine into a block of instructions, as a common block of instructions, which will be directly dragged and dropped into the programming interface to complete the call. The command library function provides password protection function, preventing the database files from being randomly reviewed or modified.

In addition, Siemens offers a large instruction library to complete a variety of functions, which can be easily added into the software.



SMART micro automation solutions

The perfect combination of Siemens SIMATIC micro-automation products and SINAMICS drive products has created new micro automation solutions that are economical, reliable and easy to use. SIMATIC 57-200 SMART PLC, SIMATIC BASIC LINE touch/ Key HMI, SINAMICS V20 inverter and SINAMICS V90 servo system, that are of high performance-to-price ratio helps users to improve the performance of machinery and equipment, reduce the development cost, significantly shorten the launching time of the machine and equipment, and effectively improve the market competitiveness of the user.



Recommendations for the use of S7-200 SMART:

- While programming and debugging, it is suggested to, using 1 set of ordinary switchboard, to connect the related equipment (including PLC, touch screen, computer) to the switch. After downloading the PLC or touch screen programs, they can be directly tested on the touch screen through touch. When testing the PLC working state, there is no need to use a cable to connect the PLC and touch screen.
- Through the use of Micro SD card the fast and batch downloading of the PLC program can be realized. The well-prepared source card can be delivered to the end user by courier, or, in the scenario of urgent demand, the source file stored in the card can be sent via Email directly to the user at the site, the source file will be copied to the SD card and can be used after receiving.

Common SD card - Fast Update!!

The S7-200 SMART CPUs support the use of a microSDHC card for:

- User program transfer.
- Reset CPU to factory default condition.
- Firmware update of the CPU and attached expansion modules as supported

You can use any standard, commercial microSDHC card with a capacity in the range 4GB to 16GB. For detailed information about the software, consult the S7-200 SMART System Manual.

Program Transfer

A memory card can be used to transfer user program content into the CPU's permanent memory, completely or partially replacing content already in the load memory.

For duplication of program from one CPU to other CPUs, you need not require software. Time & cost saving is also achieved.



Firmware upgrade

A memory card can be used to update the firmware in a CPU and any connected expansion modules.

No return to the factory for FW upgrade, it can be done with SD card.



Restore factory settings

A memory card can be used to erase all retained data, putting the CPU back into a factory default condition.



Technical specifications

Technical specification for CPU SR20/ST20

Model	CPU SR20 AC/DC/RLY	CPU ST20 DC/DC/DC
Order No.: (MLFB)	6ES7 288-1SR20-0AA0	6ES7 288-1ST20-0AA0
Standard		
Dimension W x H x D (mm)	90 x 100 x 81	
Weight		220 a
•	367.3 g	320 g
Power consumption	14 W	20W
Available current (EM bus)	Max. 740 mA (5 V DC)	Max. 1110 mA (5 V DC)
Available current (24 V DC)	Max. 300 mA (sensor power source)	
Digital input current consumption (24 V DC)	4mA for each input point used	
CPU features		
User memory	12 KB program memory /8 KB data memory /max. 10 KB retention	ve memory
On board digital I/O	12 input points / 8 output points	
Process image size	256 bits input (I) / 256 bits output (Q)	
Analog image	56 words input (AI) / 56 words output (AQ)	
Bit memory (M)	256 bits	
Temporary (local) memory	The main program has 64 bytes, each subroutine and interrupt p	program has 64 bytes
I/O module extension	6 extension modules	· ·
Signal board extension	Max. 1 signal board	
High speed counters	4 in total	
riigii speca coanters		
	Single phase: 4 of 200 kHz	
	Quadrature phase: 2 of 100 kHz	2 (400)
Pulse output	-	2 of 100 kHz
Pulse capture input	12	
Cycle interrupt	2 in total, resolution is of 1ms,	
Interrupt Edge	4 rising edges and 4 falling edges (when using optional signal be	oard, there are 6 edges each)
Memory	Micro SDHC card (optional)	
Precision of real-time clock	120 seconds/month	
Real-time clock hold time	In general 7 days, or min. 6 days when 25 °C (Maintenance free	super capacitor)
Performance/ Processing Time		
Boolean	0.15 μs/instruction	
Moving word operations	1.2 μs/instruction	
Real mathematical operations	3.6 µs/instruction	
The user's program elements supported by t		
POUs	type/quantity	
	main program: 1 sub-program: 128 (0 to 127) interrupt program: 128 (0 to 127) Nesting depth from main program: 8 sub-program level from interrupt program: 4 sub-program level	
Accumulators	4	
Timer	type/quantity • non-holding (or not retained) (TON, TOF): 192 • holding (or retained) (TONR): 64	
Counters	256	
Communications		
Number of ports	1 Ethernet port/ 1 serial (RS485) /1 additional serial (optional RS	232/485 signal board) port
HMI equipment	max. 4 connection on serial port max. 8 connections on ethernet port	
Programming equipment (PG) Number of connections	Ethernet: 1 Ethernet: • 8 for HMI • 1 for programming • 8 for CPU • 8 for active GET/PUT connection • 8 for passive GET/PUT connection serial (RS485): • each port has 4 for HMI connections	
Data transmission rate	Ethernet: 10/100 Mb/s RS485 system protocol: 9600, 19200 and 187500 b/s RS485 free port: 1200 to 115200 b/s	
Isolation (external signal and PLC logic side)	Ethernet: Transformer isolation, 1500 V AC RS485: none	
Type of cable	Ethernet: CAT5e shielded cable RS485: PROFIBUS network cable	
Power source		
Voltage range	85 ~ 264 V AC	20.4 ~ 28.8 V DC
Power supply frequency	47 ~ 63 Hz	_

210 mA when voltage is 120 VA C (within a 300 mA sensor power output) 20 mA when voltage is 120 VA C (without a 300 mA sensor power output) 20 mA when voltage is 240 VA C (without a 300 mA sensor power output) 20 mA when voltage is 120 VA C 170 mA when voltage is 120 VAC 180 mA when voltage is 120 VAC 20 mA when voltage i	20 DC/DC/DC
Incash current (max) Sold promote with the logic side) 1500 V AC - -	when voltage is 24 V DC (with a 300 mA sensor output) ne max load is reached, CPU and all the scalable
Solation (injust power with the logic side)	
Leokage current, AC line for functional earthing Max 0.5 ma	viicii voitage is 20.0 DC
Hold time (power off) 20 ms when voltage is 120 V AC 20 ms when voltage is 240 V AC 20 ms whe	
200 ms when voltage is 240 V AC	
Internal fuse (cannot be replaced by the user) Sensor power Sensor Voltage range Voltage range Alexated output current (max) Maximum ripple notise (~1 MHz) Solation (CPU logic side and sensor power source) Digital input Number of Input points Type The sinking / sourcing type (IEC type 1 sinking) The sinking / sourcing / sourcing type (IEC type 1 sinking) The sinking / sourcing / sourcin	vhen voltage is 24 V DC
Sensor power source Voltage range Rated output current (max) Sour An (short circuit protection) Voltage range Roted output current (max) Sour An (short circuit protection) Voltage range Roted output current (max) Sour An (short circuit protection) Voltage range Voltage range Voltage range Roted output current (max) Source voltage Roted voltage Ro	V. Slow-blow fuse
Voltage range Rated output current (max) Maximum ripple noise (<10 Mitz) 10 yeak peak value Nomber of input points Rated voltage Rated Rat	1, 5,611 5,611 1436
Rated output current (max) Assimum ripple noise (=10 MHz) Isolation (PVL logic side and sensor power source) Not isolated Digital input Number of input points 12 Type The sinking / sourcing type (IEC type 1 sinking) Rated voltage Rated vo	
Maximum ripple noise (+10 MHz) Solation (CPU logic side and sensor power source) Digital input Number of input points Tippe The sinking / sourcing type (IEC type 1 sinking) The sinking/sourcing type (IEC type 1 sinking) The sinking/sourcin (IO.0 to IO.3) Rated voltage Allowable continuous voltage Max 30 VDC Surge voltage 35 VDC, lasting 0.5 s Logic 1 signal (min) Logic 0 signal (min) It is 15 V DC when the current is 2.5 mA Other input: 15 V DC Use to IO.6 to IO.7: m An Other input: 15 V DC Use to IO.7: m An Other	
Isolation (CPU logic side and sensor power source) Not isolated	
Digital injust 12 Type The sinking / sourcing type (IEC type 1 sinking) The sinking/sourcin (IO.0 to IO.3) Rated voltage It is 24V DC when the current is 4 mA, nominal value Allowable continuous voltage Max 30 V DC. Logic 1 signal (min) It is 15 V DC when the current is 2.5 mA The voltage is 4 V Di.0,6 to IO.0.2 is mA Other input: 15 V DC. Logic 0 signal (min) It is 5 V DC when the current is 1 mA The voltage is 4 V Di.0,6 to IO.0.2 is mA Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input: 15 V DC. Isolation (field side and logic side) 500 V AC, lasting 1 min Other input:	
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•	e disconnection to connection max. 50 µs e connection to disconnection is 200 µs max.
Contact life under the rated load 100,000 break/close cycles –	
Output state under the STOP mode Last value or replicable value (The default value is 0)	
Number of output that are connected at the same time 8	
Cable length Shielded: 500 m; non shielded: 300 m	

Technical specification for CPU SR30/ST30

Model	CPU SR30 AC/DC/RLY	CPU ST30 DC/DC/DC
Order No.: (MLFB)	6ES7 288-1SR30-0AA0	6ES7 288-1ST30-0AA0
Standard		
Dimension W x H x D (mm)	110 x 100 x 81	
Weight	435 g	375 g
Power consumption	14 W	12W
Available current (EM bus)	Max. 740 mA (5 V DC)	
Available current (24 V DC)	Max. 300 mA (sensor power source)	
Digital input current consumption (24 V DC)	4mA for each input point used	
CPU features	miretor each input point asea	
User memory	18 KB program memory /12 KB data memory /max. 10	KR retentive memory
On board digital I/O	18 input points / 12 output points	RD Teteritive memory
Process image size	256 bits input (I) / 256 bits output (Q)	
Analog image	56 words input (AI) / 56 words output (AQ)	
	256 bits	
Bit memory (M)		ntavrint nyagyam has 64 histor
Temporary (local) memory	The main program has 64 bytes, each subroutine and i	nterrupt program has 64 bytes
I/O module extension	6	
Signal board extension	Max. 1 signal board	
High speed counters	4 in total Single phase: 4 of 200 kHz Quadrature phase: 2 of 100 kHz	
Pulse output	-	3 of 100 kHz
Pulse capture input	12	
Cycle interrupt	2 in total, resolution is of 1ms,	
Interrupt Edge	4 rising edges and 4 falling edges (when using optional	l signal board, there are 6 edges each)
Memory	Micro SDHC card (optional)	
Precision of real-time clock	120 seconds/month	
Real-time clock hold time	In general 7 days, or min. 6 days when 25 °C (Mainten	ance free super capacitor)
Performance/ Processing Time		
Boolean	0.15 μs/instruction	
Moving word operations	1.2 µs/instruction	
Real mathematical operations	3.6 µs/instruction	
The user's program elements supported by	·	
POUs	type/quantity • main program: 1 • sub-program: 128 (0 to 127) • interrupt program: 128 (0 to 127) Nesting depth • from main program: 8 sub-program level • from interrupt program: 4 sub-program level	
Accumulators	4	
Timer	type/quantity • non-holding (or not retained) (TON, TOF): 192 • holding (or retained) (TONR): 64	
Counters	256	
Communications		
Number of ports	1 Ethernet port/ 1 serial (RS485) /1 additional serial (op	otional RS232/485 signal board) port
HMI equipment	max. 4 connection on serial port max. 8 connections on ethernet port	
Programming equipment (PG)	Ethernet: 1	
Number of connections	Ethernet: • 8 for HMI • 1 for programming • 8 for CPU • 8 for active GET/PUT connection • 8 for passive GET/PUT connection serial (RS485): • each port has 4 for HMI connections	
Data transmission rate	Ethernet: 10/100 Mb/s RS485 system protocol: 9600, 19200 and 187500 b/s RS485 free port: 1200 to 115200 b/s	
Isolation (external signal and PLC logic side)	Ethernet: Transformer isolation, 1500 V AC RS485: none	
Type of cable	Ethernet: CAT5e shielded cable RS485: PROFIBUS network cable	
Power source		
Voltage range	85 ~ 264 V AC	20.4 ~ 28.8 V DC
Power supply frequency	47 ~ 63 Hz	-

Model	CPU SR30 AC/DC/RLY	CPU ST30 DC/DC/DC
Input current	When the maximum load is reached, only CPU is included 92 mA (including power source of the sensor) when the voltage is 120 V AC 40 mA (excluding power source of the sensor) when the voltage is 120 V AC 52 mA (including power source of the sensor) when the voltage is 240 V AC 27 mA (excluding power source of the sensor) when the voltage is 240 V AC When the max load is reached, it CPU and all the scalable extensions are included 136 mA when voltage is 120 V AC	When the maximum load is reached, only CPU is included 64 mA when voltage is 24 V DC (without a 300 mA sensor power output) 365 mA when voltage is 24 V DC (with a 300 mA sensor power output) When the max load is reached, CPU and all the scalable extensions are included
	72 mA when voltage is 240 V AC	624 mA when voltage is 24 V DC
Inrush current (max)	8.9 A when voltage is 264 V AC	6 A when voltage is 28.8 V DC
Isolation (input power with the logic side)	1500 V AC	_
Leakage current, AC line for functional earthing	Max 0. 5 mA	-
Hold time (power off)	30 ms when voltage is 120 V AC 200 ms when voltage is 240 V AC	20 ms when voltage is 24 V DC
Internal fuse (cannot be replaced by the user)	3 A, 250 V, Slow-blow fuse	
Sensor power source		
Voltage range	20.4 ~ 28.8 V DC	
Rated output current (max)	300 mA (short circuit protection)	
Maximum ripple noise (<10 MHz)	<1 V peak-peak value	
Isolation (CPU logic side and sensor power source)	Not isolated	
Digital input		
Number of input points	18	
Туре	The sinking / sourcing type (IEC type 1 sinking)	The sinking/sourcing type (IEC type 1 sinking excluding I0.0 to I0.3)
Rated voltage	It is 24 V DC when the current is 4 mA, rated value	
Allowable continuous voltage	Max 30 V DC	
•		
Surge voltage	35 V DC, lasting 0.5 s	
Logic 1 signal (min)	It is 15 V DC when the current is 2.5 mA	The voltage is 4 V DC when it ranges from I0.0 to I0.3, I0.6 to I0.7: 8 mA Other input: 15 V DC when it is 2.5 mA
Logic 0 signal (min)	It is 5 V DC when the current is 1 mA	The voltage is 1 V DC when it ranges from I0.0 to I0.3, I0.6 to I0.7: 1 mA Other input: 5 V DC when it is 1 mA.
Isolation (field side and logic side)	500 V AC, lasting 1 min	,
-		
Isolation group	1	
Filter time	Each channel can be separately selected (point I0.0 to I1.5): 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 μs 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 ms Each channel can be separately selected (I0.6): 0, 6.4, 12.8 ms	
HSC clock input frequency (max) (Logic 1 battery = 15 ~ 26 V DC)	Single phase: 4 of 200 kHz Quadrature phase: 2 of 100 kHz	
Number of inputs that connect at the same time	18	
Cable length (max), its unit is meter	Shielding: 500m (normal input), 50m (HSC input); non shielding: 300m (normal	
	input)	500 m (normal input), 50 m (HSC input) 10.6 to 10.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input)
Digital output	input)	IO.6 to IO.7, shielding (only limited to this category) : 500 m (normal input),
5 '		IO.6 to IO.7, shielding (only limited to this category) : 500 m (normal input), All other inputs: shielding: 500 m (normal input) ;
Digital output Number of output	12	I0.6 to I0.7, shielding (only limited to this category) : 500 m (normal input), All other inputs: shielding: 500 m (normal input) ; non shielding: 300 m (normal input)
Number of output Type	12 Relay, dry contact	I0.6 to I0.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type)
Number of output Type	12	I0.6 to I0.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input)
· ·	12 Relay, dry contact	I0.6 to I0.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type)
Number of output Type Voltage range Logic 1 signal when the current is max.	12 Relay, dry contact	I0.6 to I0.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A
Number of output Type Voltage range Logic 1 signal when the current is max.	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side)	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side)	12 Relay, dry contact $5 \sim 30 \text{ V DC or } 5 \sim 250 \text{ V AC}$ 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 M Ω minimally	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min —
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance	12 Relay, dry contact $5 \sim 30 \text{ V DC or } 5 \sim 250 \text{ V AC}$ 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 M Ω minimally	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection	12 Relay, dry contact $5 \sim 30 \text{ V DC or } 5 \sim 250 \text{ V AC}$ 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is $100 \text{ M}\Omega$ minimally 750 V AC, lasting 1 min	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group Inductive voltage clamp Switching delay (Qa.0-Qa.3)	12 Relay, dry contact $5 \sim 30 \text{ V DC or } 5 \sim 250 \text{ V AC}$ 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is $100 \text{ M}\Omega$ minimally 750 V AC, lasting 1 min 1 Not recommended	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group Inductive voltage clamp Switching delay (Qa.0-Qa.3) Switching delay (Qa.4-Qb.7)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 1 Not recommended Max. 10 ms Max. 10 ms	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs from the connection to disconnection is 3 μs max. From the disconnection to connection max. 50 μs
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group Inductive voltage clamp Switching delay (Qa.0-Qa.3) Switching delay (Qa.4-Qb.7) Mechanical life (no load)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 1 Not recommended Max. 10 ms Max. 10 ms Max. 10 ms	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs from the connection to disconnection is 3 μs max. From the disconnection to disconnection is 200 μs max
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group Inductive voltage clamp Switching delay (Qa.0-Qa.3) Switching delay (Qa.4-Qb.7) Mechanical life (no load) Contact life under the rated load	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 1 Not recommended Max. 10 ms Max. 10 ms 10,000,000 break/close cycles 100,000 break/close cycles	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs from the connection to disconnection is 3 μs max. From the disconnection to connection max. 50 μs
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group Inductive voltage clamp Switching delay (Qa.0-Qa.3) Switching delay (Qa.4-Qb.7) Mechanical life (no load) Contact life under the rated load	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 1 Not recommended Max. 10 ms Max. 10 ms Max. 10 ms	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs from the connection to disconnection is 3 μs max. From the disconnection to disconnection is 200 μs max
Number of output Type Voltage range Logic 1 signal when the current is max. Logic 0 signal when the load is 10 K Ω Rated current at each point (max) Rated current at each public end (max) Lamp load On state resistance Leakage current at each point Surge current Overload protection Isolation (field side and logic side) Isolation resistance Disconnect the insulation between the contacts Isolated group Inductive voltage clamp Switching delay (Qa.0-Qa.3) Switching delay (Qa.4-Qb.7) Mechanical life (no load)	12 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 10.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 1 Not recommended Max. 10 ms Max. 10 ms 10,000,000 break/close cycles 100,000 break/close cycles Last value or replicable value (The default value is 0)	IO.6 to IO.7, shielding (only limited to this category): 500 m (normal input), All other inputs: shielding: 500 m (normal input); non shielding: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 6 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs from the connection to disconnection is 3 μs max. From the disconnection to disconnection is 200 μs max

Technical specification for CPU SR40/ST40/CR40

Model	CPU SR40 AC/DC/RLY	CPU ST40 DC/DC/DC	CPU CR40 AC/DC/RLY
Order No.: (MLFB)	6ES7 288-1SR40-0AA0	6ES7 288-1ST40-0AA0	6ES7 288-1CR40-0AA0
Standard			
Dimension W x H x D (mm)	125 x 100 x 81		
Weight	441.3 g	410.3 g	440 g
Power consumption	23 W	18 W	18 W
Available current (EM bus)	Max. 740 mA (5 V DC)		_
Available current (24 V DC)	Max. 300 mA (sensor power source)		
Digital input current consumption (24 V DC)	4mA for each input point used		
CPU features	martor each impar point asea		
User memory	24 KB program memory /16 KB data men	nory /max. 10 KB retentive memory	12 KB program memory /8 KB data
On board digital I/O	24 input points / 16 output points		memory /max. 10 KB retentive memory
On board digital I/O	24 input points / 16 output points		
Process image size	256 bits input (I) / 256 bits output (Q)	2)	
Analog image	56 words input (AI) / 56 words output (Al 256 bits	₹)	
Bit memory (M)			
Temporary (local) memory	, , ,	proutine and interrupt program has 64 byte	es
I/O module extension	6 extension modules		-
Signal board extension	Max. 1 signal board		-
High speed counters	4 in total Single phase: 4 of 200 kHz Quadrature phase: 2 of 100 kHz		4 in total Single phase: 4 of 100 kHz Quadrature phase: 2 of 50 kHz
Pulse output	3, 100 kHz		-
Pulse capture input	14		
Cycle interrupt	2 in total, resolution is of 1ms,		
Interrupt Edge	4 rising edges and 4 falling edges (when edges each)	using optional signal module, there are 6	4 rising edges and 4 falling edges
Memory	Micro SDHC card (optional)		
Precision of real-time clock	120 seconds/month		_
Real-time clock hold time	In general 7 days, or min. 6 days when 2!	5 °C (Maintenance free super capacitor)	_
Performance/ Processing Time	3		
Boolean	0.15 µs/instruction		
Moving word operations	1.2 µs/instruction		
Real mathematical operations	3.6 μs/instruction		
The user's program elements supported by the S7-20	·		
POUs	type/quantity		
	 main program: 1 sub-program: 128 (0 to 127) interrupt program: 128 (0 to 127) Nesting depth from main program: 8 sub-program leverom interrupt program: 4 sub-program 		
Accumulators	4		
Timer	type/quantity • non-holding (or not retained) (TON, TO • holding (or retained) (TONR) : 64	F) : 192	
Counters	256		
Communications			
Number of ports		onal serial (RS232/485 signal board is selec	ctable, only limited to SR40 and ST40)
HMI equipment	max. 4 connection on serial port max. 4 connections on ethernet port		
Programming equipment (PG)	Ethernet: 1		
Number of connections	Ethernet: • 4 for HMI • 1 for programming • 8 for CPU • 8 for active GET/PUT connection • 8 for passive GET/PUT connection serial (RS485): • each port has 4 for HMI connections		
Data transmission rate	Ethernet: 10/100 Mb/s RS485 system protocol: 9600, 19200 and RS485 free port: 1200 to 115200 b/s	1 187500 b/s	
Isolation (external signal and PLC logic side)	Ethernet: Transformer isolation, 1500 V A RS485: none	AC	
Toron of cold-			
Type of cable	Ethernet: CAT5e shielded cable RS485: PROFIBUS network cable		
Power source			
		20.4 ~ 28.8 V DC	85 ~ 264 V AC

Model		CPU SR40 AC/DC/RLY	CPU ST40 DC/DC/DC	CPU CR40 AC/DC/RLY
Input current	Only includes the CPU	130 mA when voltage is 120 V AC (without a 300 mA sensor power output) 250 mA when voltage is 120 V AC (with a 300 mA sensor power output) 80 mA when voltage is 240 V AC (without a 300 mA sensor power output) 150 mA when voltage is 240 V AC (with a 300 mA sensor power output)	190 mA when voltage is 24 V DC (without a 300 mA sensor power output) 470 mA when voltage is 24 V DC (with a 300 mA sensor power output)	130 mA when voltage is 120 V AC (without a 300 mA sensor power output) 250 mA when voltage is 120 V AC (with a 300 mA sensor power output) 80 mA when voltage is 240 V AC (without a 300 mA sensor power output) 150 mA when voltage is 240 V AC (with a 300 mA sensor power output) 150 mA when voltage is 240 V AC (with a 300 mA sensor power output)
	Includes CPU and all extension accessories	300 mA when voltage is 120 V AC 190 mA when voltage is 240 V AC	680 mA when voltage is 24 V DC	
Inrush current (max)		16.3 A when voltage is 264 V AC	11.7 A when voltage is 28.8 V DC	7.3 A when voltage is 264 V AC
Isolation (input power	with the logic side)	1500 V AC	-	1500 V AC
Leakage current, AC lin	ne for functional earthing	Max 0. 5 mA	-	Max 0. 5 mA
Hold time (power off)		30 ms when voltage is 120 V AC 200 ms when voltage is 240 V AC	20 ms when voltage is 24 V DC	50 ms when voltage is 120 V AC 400 ms when voltage is 240 V AC
Internal fuse (cannot b	e replaced by the user)	3 A, 250 V, Slow-blow fuse		
Sensor power source				
Voltage range		20.4 ~ 28.8 V DC		
Rated output current (r		300 mA (short circuit protection)		
Maximum ripple noise	(<10 MHz)	<1 V peak-peak value		
Isolation (CPU logic sid	e and sensor power source)	Not isolated		
Digital input				
Number of input points	S	24		
Туре		The sinking / sourcing type (IEC type 1 sinking)	The sinking/sourcing type (IEC type 1 sinking excluding I0.0 to I0.3)	The sinking / sourcing type (IEC type 1 sinking)
Rated voltage	16	It is 24 V DC when the current is 4 mA, nomi	inal value	
Allowable continuous	voltage	Max 30 V DC		
Surge voltage Logic 1 signal (min)		35 V DC, lasting 0.5 s It is 15 V DC when the current is 2.5 mA, 10.0 to 10.4 V DC at 8 mA	The voltage is 4 V DC when it ranges from I0.0 to I0.3:8 mA Other input: 15 V DC when it is 2.5 mA	Other input: 15 V DC when it is 2.5 mA
Logic 0 signal (min)		It is 5 V DC when the current is 1 mA	The voltage is 1 V DC when it ranges from I0.0 to I0.3: 1 mA Other input: 5 V DC when it is 1 mA	Other input: 5 V DC when it is 1 mA
Isolation (field side and	d logic side)	500 V AC, lasting 1 min		
Isolation group		1		
Filter time		Each channel can be separately selected (on 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 µs 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 ms	ly first 14 input loads on board, including the	digital input of the signal board)
HSC clock input freque (Logic 1 battery = 15 -		Single phase: 4 of 200 kHz Quadrature phase: 2 of 100 kHz 24		Single phase: 4 of 100 kHz Quadrature phase: 2 of 50 kHz
Cable length (max)	connect at the same time		t), 50m (HSC input) ; All other inputs: shieldin	ng 500m (normal input) ; non shielding: 300m
Digital output				
Number of output		16		
Туре		Relay, dry contact	Solid state-MOSFET (source-type)	Relay, dry contact
Voltage range		5 ~ 30 V DC or 5 ~ 250 V AC	20.4 ~ 28.8 V DC	5 ~ 30 V DC or 5 ~ 250 V AC
Logic 1 signal when the	e current is max.	-	Min. 20 V DC	-
Logic 0 signal when the	e load is KG	-	Max. 0.1 V DC	-
Rated current at each p	point (max)	2.0 A	0.5 A	2.0 A
Lamp load		30 W DC/200 W AC	5 W	30 W DC/200 W AC
On state resistance		New equipment is 0.2 Ω maximally	Max. 0.6 Ω	New equipment is 0.2 Ω maximally
Leakage current at eac	h point	-	Max. 10 μ A	-
Surge current		It is 7A when the contact is closed	8 A, max. lasting 100 ms	It is 7A when the contact is closed
Overload protection		none		
Isolation (field side and	d logic side)	1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side)	500 V AC, lasting 1 min	1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side)
Isolation resistance	on botwoon the sentents	New equipment is 100 MΩ minimally	-	New equipment is 100 MΩ minimally
	on between the contacts	750 V AC, lasting 1 min	2	750 V AC, lasting 1 min
Isolated group Inductive voltage clam	n	Not recommended	L+ - 48 V DC, 1 W loss	4
Switching delay (Qa.0-		Max. 10 ms	From the disconnection to connection max.1 µs from the connection to disconnection is 3 µs max.	— Max. 10 ms
Switching delay (Qa.4-		Max. 10 ms	From the disconnection to connection max. 50 μs from the connection to disconnection is 200 μs max.	Max. 10 ms
Mechanical life (no loa		10,000,000 break/close cycles	-	10,000,000 break/close cycles
Contact life under the		100,000 break/close cycles	ļ -	100,000 break/close cycles
Output state under the		Last value or replicable value (The default va	ilue is 0)	
·	are connected at the same time			
Cable length		Shielded: 500 m; non shielded: 150 m		

Technical specification for CPU SR60/ST60/CR60

Model	CPU SR60 AC/DC/RLY	CPU ST60 DC/DC/DC	CPU CR60 AC/DC/RLY
Order No.: (MLFB)	6ES7 288-1SR60-0AA0	6ES7 288-1ST60-0AA0	6ES7 288-1CR60-0AA0
Standard			
Dimension W x H x D (mm)	175 x 100 x 81		
Weight	611.5 g	528.2 g	620 g
Power consumption	25 W	20 W	
Available current (EM bus)	Max. 740 mA (5 V DC)	20 11	_
Available current (24 V DC)	Max. 300 mA (sensor power source)		
	·		
V DC)	4 IIIA ioi eacii iiiput poiiit useu		
CPU features			
User memory	30 KB program memory /20 KB data memory /1	max. 10 KB retentive memory	12 KB program memory / 8 KB data memory / max. 10 KB retentive memory
On board digital I/O	36 input points / 24 output points		
Process image size	256 bits input (I) / 256 bits output (Q)		
Analogue image	56 words input (AI) / 56 words output (AQ)		
Bit memory (M)	256 bits		
Temporary (local) memory (L)	The main program has 64 bytes, each subrouti	ne and interrupt program has 64 bytes	
I/O module extension	6 extension modules		-
Signal board extension	Max. 1 signal board		=
High speed counters	4 in total		4 in total
	Single phase: 4 of 200 kHz Quadrature phase: 2 of 100 kHz		Single phase: 4 of 100 kHz Quadrature phase: 2 of 50 kHz
Pulse output	3, 100 kHz		-
Pulse capture input	14		
Cycle interrupt	2 in total, resolution is of 1ms,		
Interrupt Edge	4 rising edges and 4 falling edges (when using	optional signal module, there are 6 edges each)	4 rising edges and 4 falling edges
Memory	Micro SDHC card (optional)		
Precision of real-time clock	120 seconds/month		-
Real-time clock hold time	In general 7 days, or min. 6 days when 25 °C (M	Maintenance free super capacitor)	-
Performance/ Processing Time			
Boolean	0.15 μs/instruction		
Moving word operations	1.2 µs/instruction		
Real mathematical operations	3.6 µs/instruction		
The user's program elements suppor	rted by the S7-200 SMART		
POUs	type/quantity • main program: 1 • sub-program: 128 (0 to 127) • interrupt program: 128 (0 to 127) Nesting depth • from main program: 8 sub-program level • from interrupt program: 4 sub-program level		
Accumulators	4		
Timer	type/quantity • non-holding (or not retained) (TON, TOF) : 19 • holding (or retained) (TONR) : 64	22	
Counters	256		
Communications			
Number of ports	1 Ethernet port/ 1 serial (RS485) /1 additional s	erial (RS232/485 signal board is selectable)	
HMI equipment	max. 4 connection on serial port max. 8 connections on ethernet port		
Programming equipment PG)	Ethernet: 1		
Number of connections	Ethernet: • 8 for HMI • 1 for programming • 8 for CPU • 8 for active GET/PUT connection • 8 for passive GET/PUT connection serial (RS485): • each port has 4 for HMI connections		
Data transmission rate	Ethernet: 10/100 Mb/s RS485 system protocol: 9600, 19200 and 1875 RS485 free port: 1200 to 115200 b/s	500 b/s	
Isolation (external signal and PLC logic side)	Ethernet: Transformer isolation, 1500 V AC RS485: none		
Type of cable	Ethernet: CAT5e shielded cable RS485: PROFIBUS network cable		
Power source			
Voltage range	85 ~ 264 V AC	20.4 ~ 28.8 V DC	85 ~ 264 V AC
Power supply frequency	47 ~ 63 Hz	-	47 ~ 63 Hz
22			

Model		CPU SR60 AC/DC/RLY	CPU ST60 DC/DC/DC	CPU CR60 AC/DC/RLY
	o I i I I I I CDU			
Power input when	Only includes the CPU	160 mA when voltage is 120 V AC	220 mA when voltage is 24 V DC	160 mA when voltage is 120 V AC
max. load of the input		(without a 300 mA sensor power output)	(without a 300 mA sensor power output)	(without a 300 mA sensor power output)
current is reached		280 mA when voltage is 120 V AC	500 mA when voltage is 24 V DC	280 mA when voltage is 120 V AC
		(with a 300 mA sensor power output)	(with a 300 mA sensor power output)	(with a 300 mA sensor power output)
		90 mA when voltage is 240 V AC		90 mA when voltage is 240 V AC
		(without a 300 mA sensor power output) 160 mA when voltage is 240 V AC		(without a 300 mA sensor power output)
		9		160 mA when voltage is 240 V AC (with a 300 mA sensor power output)
		(with a 300 mA sensor power output)	740 4 1 1 241/06	(with a 500 mA sensor power output)
	Includes CPU and all extension accessories	370 mA when voltage is 120 V AC	710 mA when voltage is 24 V DC	-
I	accessories	220 mA when voltage is 240 V AC	11 F All+ :- 20 0 V DC	7.2.4
Inrush current (max)		16.3 A when voltage is 264 V AC	11.5 A when voltage is 28.8 V DC	7.3 A when voltage is 264 V AC
Isolation (input power)	with the logic side)	1500 V AC	none	1500 V AC
Leakage current, AC lin	e for functional earthing	none		
Hold time (power off)		30 ms when voltage is 120 V AC	20 ms when voltage is 24 V DC	50 ms when voltage is 120 V AC
(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		200 ms when voltage is 240 V AC	g	400 ms when voltage is 240 V AC
Internal fuse (cannot be	e replaced by the user)	3 A, 250 V, Slow-blow fuse		i j
Sensor power source		20.4. 20.01/20		
Voltage range		20.4 ~ 28.8 V DC		
Rated output current (n	nax)	300 mA (short circuit protection)		
Maximum ripple noise	(<10 MHz)	<1 V peak-peak value		
	e and sensor power source)	Not isolated		
_	e and sensor power source)	Not isolated		
Digital input				
Number of input points		36		
Туре		The sinking / sourcing type (IEC type 1	The sinking/sourcing type (IEC type 1	The sinking/ sourcing type (IEC type 1 sinking)
		sinking)	sinking excluding I0.0 to I0.3)	3,
Rated voltage		It is 24 V DC when the current is 4 mA, rated		
Allowable continuous v	oltage	Max 30 V DC		
	onage			
Surge voltage		35 V DC, lasting 0.5 s		
Logic 1 signal (min)		IThe voltage is 4 V DC when it ranges from IO.	.0 to I0.3 : 8 mA	Other input: 15 V DC when it is 2.5 mA
		Other input: 15 V DC when it is 2.5 mA		
Logic 0 signal (min)		It is 5 V DC when the current is 1 mA	The voltage is 1 V DC when it ranges from	Other input: 5 V DC when it is 1 mA
			I0.0 to I0.3: 1 mA	
			Other input: 5 V DC when it is 1 mA	
Isolation (field side and	logic side)	500 V AC, lasting 1 min		
Isolation group		1		
Filter time		Each channel can be separately selected (I0.0	to [1.5] ·	
riiter tiirie		0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 µs	1011.5).	
		0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 ms		
		Each channel can be separately selected (I0.6) · 0 6 4 12 8 ms	
HSC clock input frequer	acy (may)	Single phase: 4 of 200 kHz) . 0, 0.4, 12.0 ms	Single phase: 4 of 100 kHz
(Logic 1 battery = 15 ~		Quadrature phase: 2 of 100 kHz		Quadrature phase: 2 of 50 kHz
	connect at the same time	36		Quadrature priase. 2 or 50 km2
· ·	connect at the same time		10.0 : 10.2 1: 11 1/ 1 : :: 1: :1:	CI: II F00 / I: I) F0 /USC
Cable length (max)		Shielded: 500m (normal input), 50m (HSC	10.0 to 10.3, shielded (only limited to this	Shielded: 500m (normal input), 50m (HSC
cable longer (max)			category): 500 m (normal input), 50 m	input); non shielded: 300m (normal input)
caste tengan (max)		input) ; non shielded: 300m (normal input)		1 ''
cazie iengan (man)		input); non shielded: 300m (normai input)	(HSC input)	` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `
casic iong in (indir)		input); non shielded: Sooth (normal input)	All other inputs: shielded: 500 m (normal	
case longer (many		input) ; non snielded: 500m (normal input)	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal	
		input) ; non sineided: 300m (normal input)	All other inputs: shielded: 500 m (normal	
Digital output			All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal	
		24	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal	
Digital output			All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal	Relay, dry contact
Digital output Number of output Type		24 Relay, dry contact	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type)	Relay, dry contact
Digital output Number of output Type Voltage range	e current is may	24	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC
Digital output Number of output Type Voltage range Logic 1 signal when the		24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -
Digital output Number of output Type Voltage range Logic 1 signal when the	e load is KG	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -
Digital output Number of output Type Voltage range Logic 1 signal when the	e load is KG	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -
Digital output Number of output Type Voltage range Logic 1 signal when the	e load is KG	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC -
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load	e load is KG	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance	e load is KG oint (max)	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each	e load is KG oint (max)	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally -
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each	e load is KG oint (max)	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each	e load is KG oint (max)	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally -
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection	e load is KG oint (max) n point	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each	e load is KG oint (max) n point	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally -
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection	e load is KG oint (max) n point	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact)	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection Isolation (field side and	e load is KG oint (max) n point logic side)	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection Isolation (field side and	e load is KG oint (max) n point	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min -	Relay, dry contact $5 \sim 30 \text{ V DC}$ or $5 \sim 250 \text{ V AC}$ $ 2.0 \text{ A}$ $30 \text{ W DC}/200 \text{ W AC}$ New equipment is 0.2Ω maximally $-$ It is 7A when the contact is closed $ 1500 \text{ V AC}$, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is $100 \text{ M}\Omega$ minimally $ -$
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection Isolation (field side and Isolation resistance Disconnect the insulation Isolated group	e load is KG oint (max) n point logic side) on between the contacts	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 6	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min 3	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 6
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection Isolation (field side and	e load is KG oint (max) n point logic side) on between the contacts	24 Relay, dry contact $5 \sim 30 \text{ V DC or } 5 \sim 250 \text{ V AC}$ - 2.0 A $30 \text{ W DC}/200 \text{ W AC}$ New equipment is 0.2Ω maximally - It is 7A when the contact is closed none 1500 V AC , lasting 1 min (coil and contact) none, (coil and logic side) New equipment is $100 \text{ M}\Omega$ minimally 750 V AC , lasting 1 min	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min -	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 6 -
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection Isolation (field side and Isolation resistance Disconnect the insulation Isolated group	e load is KG oint (max) n point logic side) on between the contacts	24 Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed none 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 6	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min 3	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 6
Digital output Number of output Type Voltage range Logic 1 signal when the Logic 0 signal when the Rated current at each p Lamp load On state resistance Leakage current at each Surge current Overload protection Isolation (field side and Isolation resistance Disconnect the insulation Isolated group Inductive voltage clamp	e load is KG oint (max) n point logic side) on between the contacts	24 Relay, dry contact $5 \sim 30 \text{ V DC or } 5 \sim 250 \text{ V AC}$ - 2.0 A $30 \text{ W DC}/200 \text{ W AC}$ New equipment is 0.2Ω maximally - It is 7A when the contact is closed none 1500 V AC , lasting 1 min (coil and contact) none, (coil and logic side) New equipment is $100 \text{ M}\Omega$ minimally 750 V AC , lasting 1 min 6 Not recommended	All other inputs: shielded: 500 m (normal input); non shielded: 300 m (normal input); non shielded: 300 m (normal input) Solid state-MOSFET (source-type) 20.4 ~ 28.8 V DC Min. 20 V DC Max. 0.1 V DC 0.5 A 5 W Max. 0.6 Ω Max. 10 μ A 8 A, max. lasting 100 ms 500 V AC, lasting 1 min - - 3 L+ - 48 V DC, 1 W loss From the disconnection to connection max.1 μs	Relay, dry contact 5 ~ 30 V DC or 5 ~ 250 V AC - 2.0 A 30 W DC/200 W AC New equipment is 0.2 Ω maximally - It is 7A when the contact is closed 1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side) New equipment is 100 MΩ minimally 750 V AC, lasting 1 min 6 -
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Technical specification for digital input modules

Model	EM DI08
Order No. (MLFB)	6ES7 288-2DE08-0AA0
Standard	
Dimension W x H x D (mm)	45 x 100 x 81
Weight	141.4 g
Power consumption	1.5 W
Current consumption (SM bus)	105 mA
Current consumption (24 V DC)	4 mA for each input point used
Digital input	
Number of input points	8
Туре	The sinking / sourcing type (IEC type 1 sinking)
Rated voltage	It is 24 V DC when the current is 4 mA, nominal value

Model	EM DI08
Allowable continuous voltage	Max 30 V DC
Surge voltage	35 V DC, lasting 0.5 s
Logic 1 signal (min)	It is 15 V DC when the current is 2.5 mA
Logic 0 signal (max)	It is 5 V DC when the current is 1 mA
Isolation (field side and logic side)	500 V AC, lasting 1 min
Isolation group	2
Filter time	0.2, 0.4, 0.8, 1.6, 3.2, 6.4, 12.8 ms (optional 4 inputs form one group)
Number of inputs that connect at the same time	8
Cable length (max)	500m (Shielded), 300m (non shielded)

Technical specification for digital output modules

Model	EM DR08	EM DT08
Order No.: (MLFB)	6ES7 288-2DR08-0AA0	6ES7 288-2DT08-0AA0
Standard		
Dimension W x H x D (mm)	45 x 100 x 81	
Weight	166.3 g	147 g
Power consumption	4.5 W	1.5 W
Current consumption (SM bus)	120 mA	
Current consumption (24 V DC)	Each relay coil used is 11 mA	-
Digital output		
Number of outputs	8	
Туре	Relay, dry contact	Solid state-MOSFET (source-type)
Voltage range	5 ~ 30 V DC or 5 ~ 250 V AC	20.4 ~ 28.8 V DC
Logic 1 signal when the current is max.	-	20 V
Logic 0 signal when the load is KG	-	0.1 V
Rated current at each point (max)	2.0 A	0.75 A
Lamp load	30 W DC/200 W AC	5 W DC
Resistance of the contact in the ON state	New equipment is 0.2 Ω maximally	0.6 Ω
Leakage current at each point	-	10 μ Α
Surge current	It is 7A when the contact is closed	8 A, max. lasting 100 ms
Overload protection	none	
Isolation (field side and logic side)	1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side)	500 V AC, lasting 1 min
Isolation resistance	New equipment is 100 $M\Omega$ minimally	-
Disconnect the insulation between the contacts	750 V AC, lasting 1 min	-
Isolated group	2	2
Current of each public end (max)	8 A	3 A
Inductive voltage clamp	-	- 48 V DC
Switching delay	Max. 10 ms	From the disconnection to connection max.50 μs from the connection to disconnection is 200 μs max.
Mechanical life (no load)	10,000,000 break/close cycles	-
Contact life under the rated load	100,000 break/close cycles –	
Output state under the STOP mode	Last value or replicable value (The default value is 0)	
Number of output that are connected at the same time	8	
Cable length	Shielded: 500 m; non shielded: 300 m	

Technical specification for digital input/output modules

Model	EM DR16	EM DT16	EM DR32	EM DT32
Order No.: (MLFB)	6ES7 288-2DR16-0AA0	6ES7 288-2DT16-0AA0	6ES7 288-2DR32-0AA0	6ES7 288-2DT32-0AA0
Dimension W x H x D (mm)	45 x 100 x 81		70 x 100 x 81	
Weight	201.9 g	179.7 g	295.4 g	257.3 g
Power consumption	5.5 W	2.5 W	10 W	4.5 W
Current consumption (SM bus)	145 mA	145 mA	180 mA	185 mA
Current consumption (24 V DC)	4 mA for each input point used			
	Each relay coil used is 11 mA	-	Each relay coil used is 11 mA	-
Digital input				
Number of input points	8		16	
Туре	The sinking / sourcing type (IEC t	type 1 sinking)		
Rated voltage	It is 24V DC when the current is	4 mA, nominal value		
Allowable continuous voltage	Max 30 V DC			
Surge voltage	35 V DC, lasting 0.5 s			
Logic 1 signal (min)	15 V DC			
Logic 0 signal (min)	5 V DC			
Isolation (field side and logic side)	500 V AC, lasting 1 min			
Isolation group	2			
Filter time	0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 1	2.8 ms (optional, 4 form one group	o)	
Number of inputs that connect at the same time	8		16	
Cable length	500 m (Shielded), 150 m (non sl	hielded)		
Digital output				
Number of output	8		16	
Туре	Relay, dry contact	Solid state-MOSFET	Relay, dry contact	Solid state-MOSFET
Voltage range	5 ~ 30 V DC or 5 ~ 250 V AC	20.4 ~ 28.8 V DC	5 ~ 30 V DC or 5 ~ 250 V AC	20.4 ~ 28.8 V DC
Logic 1 signal when the current is max.	-	Min. 20 V DC	-	Min. 20 V DC
Logic 0 signal when the load is KG	-	Max. 0.1 V DC	-	Max. 0.1 V DC
Rated current at each point (max)	2 A	0.75 A	2 A	0.75 A
Lamp load	30 W DC/200 W AC	5 W	30 W DC/200 W AC	5 W
Resistance of the contact in the ON state	New equipment is 0.2Ω maximally	Max. 0.6 Ω	New equipment is 0.2Ω maximally	Max. 0.6 Ω
Leakage current at each point	-	Max. 10 μ A	-	Max. 10 μ A
Surge current	It is 7A when the contact is closed	8 A, max. lasting 100 ms	It is 7A when the contact is closed	8 A, max. lasting 100 ms
Overload protection	none			
Isolation (field side and logic side)	1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side)	500 V AC, lasting 1 min	1500 V AC, lasting 1 min (coil and contact) none, (coil and logic side)	500 V AC, lasting 1 min
Isolation resistance	New equipment is 100 $M\Omega$ minimally	-	New equipment is 100 $\text{M}\Omega$ minimally	-
Disconnect the insulation between the contacts	750 V AC, lasting 1 min	-	750 V AC, lasting 1 min	-
Isolated group	2	2	4	3
Each end of the current public	8 A	3 A	8 A	6 A
Inductive voltage clamp	-	-48 V	-	-48 V
Switching delay	Max.10 ms	From the disconnection to connection max.50 µs from the connection to disconnection is 200 µs max.	Max.10 ms.	From the disconnection to connection max. 50 µs from the connection to disconnection is 200 µs max.
Mechanical life (no load)	10,000,000 break/close cycles	-	10,000,000 break/close cycles	-
Contact life under the rated load	100,000 break/close cycles	-	100,000 break/close cycles	-
Output state under the STOP mode	Last value or replicable value (Th	e default value is 0)		
Number of output that are connected at the same time	8		16	
Cable length	Shielded: 500 m; non shielded: 3	300 m		

Technical specification for analogue input modules

Model	EM AI04	EM AI08
Order No.: (MLFB)	6ES7 288-3AE04-0AA0	6ES7 288-3AE08-0AA0
Standard		
Dimension W x H x D (mm)	45 x 1	00 x 81
Weight	147 g	186 g
Power consumption	1.5 W (no load)	2.0 W (no load)
Current consumption (SM bus)	80	mA
Current consumption (24 V DC)	40 mA (no load)	70 mA (no load)
Analogue input		
No. of Inputs	4	8
Туре	Voltage or current (differ 2 can be selected as a gr	
Range	±10 V, ±5 V, ±2.5 V, or 0	~ 20 mA
Full scale range (data word)	-27, 648 ~ 27, 648	
Overshoot / undershoot range (data word)	Voltage: 27, 649 ~ 32, 5 Current: 27, 649 ~ 32, 5	
Overflow / underflow (data word)	Current: 32, 512 ~ 32, 70 Voltage mode: 11 bits +	
Resolution	Current mode: 11 bits	
Maximum voltage / current resistance	±35 V/±40 mA	
Smoothness	None, weak, medium or	strong
Noise suppression	400, 60, 50 or 10 Hz	
Input resistance	9 M Ω (voltage) / 250 Ω ((current)
Isolation (field side and logic side)	none	
Precision (25°C / 0 ~ 55°C)	Voltage mode: full range Current mode: full range	
Analogue to digital conversion time	625 µs (400 Hz inhibited)
Common mode rejection	40 dB, DC to 60 Hz	
The working signal range	Signal plus common mod than +1 2 and greater th	
The cable length (maximum)	100 m, Shielded twisted	pair
Diagnosis		
Overflow / underflow ?	Yes	
24 V DC low voltage ?	Yes	

Technical specification for analogue output modules

Model	EM AQ02	EM AQ04
Order No.: (MLFB)	6ES7 288-3AQ02-0AA0	6ES7 288-3AQ04-0AA0
Standard		
Dimension W x H x D (mm)	45 x 10	00 x 81
Weight	147.1 g	170.5 g
Power consumption	1.5 W (no load)	2.1 W (no load)
Current consumption (SM bus)	60	mA
Current consumption (24 V DC)	50 mA (no load)	75 mA (no load)
Analogue output		
No. of Inputs	2	4
Туре	Voltage or current	
Range	±10 V or 0 ~ 20 mA	
Resolution	Voltage mode: 10 bits + : Current mode: 10 bits	signal bits
Full scale range (data word)	Voltage: -27, 648 ~ 27, 6 Current: 0 to 27, 648	548
Precision (25°C/0 ~ 55°C)	Full range ±0.5 %/ ±1.0 %	6
Stabilisation time (95% of the new value)	Voltage: 300 μs (R), 750 μs Current: 600 μs (1 mH), 2	
Load resistance	Voltage: $> 1000 \Omega$ Current: $< 500 \Omega$	
Output state under the STOP mode	Last value or replicable v 0)	alue (The default value is
Isolation (field side and logic side)	none	
Cable length (max)	100 m, shielded twisted	pair
Diagnosis		
Overflow / underflow	Yes	
Short circuit to ground (only for voltage mode)	Yes	
Circuit breaker (only for current mode)	Yes	
24 V DC low voltage	Yes	

Technical specification for analogue input/output modules

Model	EM AM03	EM AM06
Order No.: (MLFB)	6ES7 288-3AM03-0AA0	6ES7 288-3AM06-0AA0
Standard		
Dimension W x H x D (mm)	45 x 100 x 81	45 x 100 x 81
Weight	172 g	173.4 g
Power consumption	1.1 W (no load)	2.0 W (no load)
Current consumption (SM bus)	60 mA	80 mA
Current consumption (24 V DC)	30 mA (no load)	60 mA (no load)
Analogue input		
No. of Inputs	2	4
Туре	Voltage or current (differ selected as a group	rential): 2 can be
Range	±10 V, ±5 V, ±2.5 V, or 0	~ 20 mA
Full scale range (data word)	-27, 648 ~ 27, 648	
Overshoot / undershoot range (data word)	Voltage: 27, 649 ~ 32, 5 Current: 27, 649 ~ 32, 5	
Overflow / underflow (data word)	Voltage: 32, 51 2 ~ 32, 7 Current: 32, 512 ~ 32, 7	
Resolution	Voltage mode: 11 bits + Current mode: 11 bits	signal bits
Maximum voltage / current resistance	±35 V/±40 mA	
Smoothness	None, weak, medium or	strong
Noise suppression	400, 60, 50 or 10 Hz	
Input resistance	≥9 M Ω (voltage) / 250 Ω	(current)
Isolation (field side and logic side)	none	
Precision (25°C / 0 ~ 55°C)	Voltage mode: full range Current mode: full range	

Model	EM AM03	EM AM06
Analogue to digital conversion time	625 µs (400 Hz inhibite	d)
Common mode rejection	40 dB, DC to 60 Hz	
Working signal range	Signal plus common mothan the +1 2 V is great	ode voltage must be less er than -12 V
The cable length (maximum)	100 m, Shielded twisted	d pair
Analogue output		
No. of Outputs	1	2
Туре	Voltage or current	
Range	±10 V or 0 ~ 20 mA	
Resolution	Voltage mode: 10 bits + Current mode: 10 bits	- signal bits
Full scale range (data word)	Voltage: -27, 648 ~ 27, Current : 0 ~ 27, 648	648
Precision (25°C/0 ~ 55°C)	Full range ±0.5 %/ ±1.0	%
Stabilisation time (95% of the new value)	Voltage: 300 µs (R), 750 Current: 600 µs (1 mH)	
Load resistance	Voltage $\geq 1000 \Omega$ Current $\leq 600 \Omega$	
Output state under the STOP mode	Last value or replicable is 0)	value (The default value
Isolation (field side and logic side)	None	
Cable length (max)	100 m, shielded twisted	d pair
Diagnosis		
Overflow / underflow	Yes	
Short circuit to ground (only for voltage mode)	Yes	
Circuit breaker (only for current mode)	Yes	
24 V DC low voltage	Yes	

Technical specification for digital input / output signal board

Model	CD DTO4
Model Order No. (MLER)	SB DT04 6ES7 288-5DT04-0AA0
Order No.: (MLFB) Standard	0E37 286-3D104-0AA0
Dimension W x H x D (mm)	35 x 52.2 x 16
Weight Power consumption	18.1 g 1.0 W
•	50 mA
Current consumption (SM bus)	
Current consumption (24 V DC)	Each input used 4mA
Analogue input	2
No. of Inputs	Sinking type/sqursing type (IFC type 1 sinking)
Type	Sinking type/sourcing type (IEC type 1 sinking)
Rated voltage	24 V DC, When the current is 4 mA, nominal value
Allowable continuous voltage	Max. 30 V DC
Surge voltage	35 V DC, lasting 0.5 s
Logic 1 signal (min)	15 V DC when the current is 2.5mA.
Logic 0 signal (max)	5 V DC when the current is 1 mA.
Isolation (field side and logic side)	500 V AC, lasting 1 min
Isolation group	1
Filter time	Each channel can be selected separately 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 µs
	0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8 µs
Number of inputs connected at the	2
same time Cable length	FOO m (chielded) 200 m (non chielded)
J	500 m (shielded), 300 m (non shielded)
Digital output	2
Number of outputs	2 Solid state -MOSFET
Type of output	20.4 ~ 28.8 V DC
Voltage range	
Logic 1 signal at max current	Min 20 V DC
Logic 0 signal at max current	Max 0.1 V DC
Rated current of each point (max)	0.5 A
Lamp load	5 W
Contact resistance in the ON status	Max 0.6 Ω
Current leakage at point	Max. 10 μA
Surge current	5 A, max lasting 100 ms
Overload protection	No
Isolation (field side and logic side)	500 V AC, lasting 1 min
Isolation group	1
Current of each public end	1 A
Inductive voltage clamp	L + - 48 V, 1 W loss
Switching delay	Disconnected to connected maximally 2 μs connected to disconnected maximally 10 μs
Output state under the STOP mode	•
Number of inputs connected at the same time	2
Cable length (max)	500 m (shielded), 150 m (non shielded)

Technical specification for battery signal board

Model	SB BA01
Order No.: (MLFB)	6ES7 288-5BA01-0AA0
Standard	
Dimension W x H x D (mm)	35 x 52.2 x 16
Weight	20 g
Power consumption	0.6 W
Current consumption (SM bus)	18 mA
Current consumption (24 V DC)	None
Battery (need to be bought by the user)	
Hold duration	About 1 year
Type of battery	CR1025cell battery
Nominal voltage	3 V
Nominal capacity	30 mAH
Diagnosis	
Critical cell voltage	<2.5 V
Battery diagnosis	Low voltage lamp:
	Low battery voltage will cause the BA01 panel of the LED display in red state
	Diagnosis alarm / or low power digital output status available
Battery status	The battery status provided 0 =battery normal 1= Low battery
Battery status update	Battery status will be updated in the boot, then the CPU in RUN mode

Technical specification for analogue output signal board

Model	SB AQ01
Order No.: (MLFB)	6ES7 288-5AQ01-0AA0
Standard	
Dimension W x H x D (mm)	35 x 52.2 x 16
Weight	17.4 g
Power consumption	1.5 W
Current consumption (SM bus)	15 mA
Current consumption (24 V DC)	40 mA (no load)
Analogue output	
No. of Outputs	1
Туре	Voltage or current
Range	±10 V or 0 ~ 20 mA
Resolution	Voltage mode: 11 bits + signal bits Current mode: 11 bits
Full scale range (data word)	-27, 648 ~ 27, 648 (-10V ~ 10 V) 0 ~ 27, 648 (0 ~ 20 mA)
Precision (25°C/0 ~ 55°C)	±0.5 %/ ±1.0 %
Stabilisation time (95% of the new value)	Voltage: 300 μs (R), 750 μs (R), 750 μs (1 μ F) Current: 600 μs (1 mH), 2 ms (10 mH)
Load resistance	Voltage ≥ 1000 Ω Current ≤ 600 Ω
Output state under the STOP mode	Last value or replicable value
Isolation (field side and logic side)	none
Cable length (max)	10 m, shielded twisted pair
Diagnosis	
Overflow / underflow	✓
Short circuit to ground (only for voltage mode)	✓
Circuit breaker (only for current mode)	✓

Technical specification for RS485/232 signal board

Model	1 SB CM01
Order No	6ES7 288-5CM01-0AA0
Standard	
Dimension W x H x D (mm)	35 x 52.2 x 16
Weight	18.2 g
Power consumption	0.5 W
Current consumption (5 V DC)	50 mA
Current consumption (24 V DC)	Not applicable
Transmitter and receiver (RS485)	
common-mode voltage range ;	-7 V \sim +12 V, 1 s, 3 VRMS continuous
Transmitter differential output voltage	min 2 V when RL = 100 Ω min 1.5 V when RL = 54 Ω
Termination and bias	On TXD 4.7 K Ω for +5 V On RXD 4.7 K Ω for GND
Receiver input impedance	Min 12 KΩ
The receiver threshold / sensitivity	Minimum +/-0.2 V, the typical lag 60 mV
Isolation The RS485 signal and the shell grounding RS485 signal and CPU logic common end	None
Length of cable, shielded cable	Isolation repeaters: 1000 m, baud rate up to 187.5 K No isolation repeaters: 50 m
Transmitter and receiver (RS232)	
Transmitter output voltage	Minimum +/-5V, when RL two 3 K
Output voltage sent	MAX. +/-1 5 V DC
Receiver input resistance	Min 3 KΩ
Receiver threshold / sensitivity	Lower limit 0.8 V, top limit 2.4 V typical lag 0.5 V
Receiver input voltage	Max +/- 30 V DC
Isolation The RS232 signal and the shell grounding RS232 signal and CPU logic common end	None
Length of cable, shielded cable	Max. 10 m

Technical specification for analogue input signal board

Model	SB AE01
Order No.: (MLFB)	6ES7 288-5AE01-0AA0
Standard	
Dimension W x H x D (mm)	35 x 52.2 x 16
Weight	20g
Power consumption	0.4W
Current consumption (5 V DC)	50 mA (5 V and 3.3 V combination)
Current consumption (24 V DC)	40 mA (no load)
Analogue output	
No. of Inputs	1
Туре	Voltage or current
Range	±10 V, ± 5 V, ±2.5 V or 0 ~ 20 mA
Resolution	Voltage mode: 11 bits + signal bits Current mode: 11 bits
Full scale range (data word)	-27, 648 ~ 27, 648
Cable length (max)	100 m, shielded twisted pair
Diagnosis	
Overflow / underflow	Yes

Technical specification of thermocouple module

Model	EM AT04
Order No.: (MLFB)	6ES7 288-3AT04-0AA0
Standard	
Dimension W x H x D (mm)	45 x 100 x 81
Weight	125 g
Power consumption	1.5 W
Current consumption (SM bus)	80 mA
Current consumption (24 V DC)	40 mA
Analogue input	
No. of Inputs	4
Range Nominal range (data word) overshoot / undershoot range (data word) Overflow / underflow (data word)	Please refer to RTD sensor selection table in the S7- 200 SMART System Manual
Resolution Temperature Resistance	0.1°C / 0.1°F 15 position + sign
Maximum voltage hold	±35 V
Noise suppression	For the selected filter settings (10 Hz, 50 Hz, 60 Hz or 400 Hz) is 85 dB
Common mode rejection	120 V AC of, > 120 dB
Resistance	≥ 10 M Ω
isolation Field side and logic side Field side and 24 V DC side 24 V DC side and logic side	500 V AC 500 V AC 500 V AC
Channel to channel isolation	-
Precision	Please refer to RTD sensor selection table
Repeatability	±0.05 % FS
Maximum power consumption of the sensor	Integral type
Module update time	Please refer to the noise reduction selection table
The cold end temperature error	± 1.5 ℃
Cable length (maximum)	The maximum length to the sensor is 100 m
Cable resistance	Max. 100 Ω
Diagnosis	
Overflow / underflow	✓
Circuit breaker (only current mode)	✓

Technical specification for RTD module

Model	EM AR02	EM AR04
Order No.: (MLFB)	6ES7 288-3AR02-0AA0	6ES7 288-3AR04-0AA0
Standard		
Dimension W x H x D (mm)	45 x 100 x 81	45 x 100 x 81
Weight	148.7 g	150g
Power consumption	1.!	5 W
Current consumption (SM bus)	80 mA	
Current consumption (24 V DC)	40	mA
Analogue input		
No. of Inputs	2	4
Type	RTD and resistance value	of module reference
Range	ground	
Nominal range (data word)		
overshoot / undershoot range	Please refer to RTD sensor	
(data word)	S7-200 SMART System Ma	nual
Overflow / underflow (data word) Resolution	0.1°C / 0.1°F	
Temperature	15 position + sign	
Resistance	15 position + sign	
Maximum voltage hold	+35 V	
Noise suppression	85 dB. 10 Hz/50 Hz/60 Hz/400 Hz	
Common mode rejection	> 120 dB	
Resistance	> 10 M Ω	
isolation	500 V AC	
Field side and logic side	500 V AC	
Field side and 24 V DC side	500 V AC	
24 V DC side and logic side		
Channel to channel isolation	0	
Precision	Please refer to RTD sensor selection table	
Repeatability	±0.05 % FS	
Maximum power consumption of	0.5 m W	
the sensor		
Measuring principle	Sigma-Delta	
Module update time	Please refer to the noise reduction selection table	
Cable length (maximum)	The maximum length to the sensor is 100 m	
Cable resistance	Max.20 Ω , for Cu10, max. is 2.7 Ω	
Diagnosis	v.	
Overflow / underflow	Yes	
Circuit breaker (only current mode)		
24 V DC low voltage	Yes	

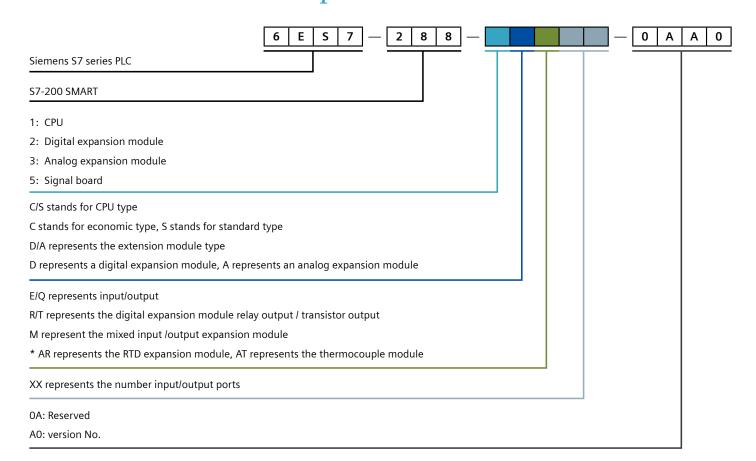
Technical specification for Profibus DP slave module

Model	EMDP01
Order No.: (MLFB)	6ES7288-7DP01-0AA0
Dimension W x H x D (mm)	70 x 100 x 81
Weight	176.2g
Powerconsumption	1.5 W (noload)
Current consumption (SMbus)	150 mA (noload)
Current consumption (24VDC)	180 mA (maximum
Number of Ports	1
Electrical Interface	RS 485
"PROFIBUS DP / MPIbaudrate (Setautomatically)"	9.6, 19.2, 45.45, 93.75, 187.5, and 500kb aud; 1, 1.5, 3.6, and 12Mb aud
Protocols	PROFIBUS DP slave and MPI slave
Cablelength	
Upto 93.7kb aud	1200m
187.5kb aud	1000m
500kb aud	400m
1to1.5Mb aud	200m
3to12Mb aud	100m
Network capabilities	
Station address settings	0 to 99 (set by rotary switches)
Maximum stations per segment	32
Maximum stations per network	126, up to 99 EM DP01 stations
MPI connections	6 total, 2 reserved (1 for PG and 1 for OP)

General technical specifications

Electromagnetic compatibility - immunity with EN61000-6-2	
EN 61000-4-2 electrostatic discharge	8 kV, the air discharge to all surfaces; ±4 kV, conductive contact discharge on the exposed surface
EN 61000-4-3	When 80 ~ 1000 MHz, 10 V/m, 1 kHz, 80 % AM
Radiation, radio frequency, electromagnetic field immunity test	When 1.4 ~ 2.0 GHz, 3 V/m, 1 kHz, 80 % AM
	When 2.0 ~ 2.7 GHz, 1 V/m, 1 kHz, 80 % AM
EN 61000-4-4 fast transient Bursts	2 kV, 5 kHz, - a coupled network of AC and DC power supply systems ; 2 kV, 5 kHz, I/O coupling clamp
EN 61000-4-5	AC system — 2 kV Common mode, 1 kV Differential mode
Surge immunity	DC system — 2 kV Common mode, 1 kV Differential mode
FNC4000 4 C C . I . I' . I	For the DC system (I/O signal, DC power supply system), need the external protection
EN61000-4-6 Conducted interference	When 150 kHz ~ 80 MHz, 10 V RMS, 1 kHz, 80 % AM
EN61000-4-11 Voltage dip	Communication systems; 60 Hz, 0% for 1 cycles, 40% for 12 cycles and 70% for 30 cycles
Electromagnetic compatibility of a conduction and radiation in acco	
T	0.15 MHz \sim 0.5 MHz $<$ 79 dB (μ V) Quasi peak ; $<$ 66 dB (μ V) Average value
Transmission of EN55001, class A, group 1	0.5 MHz \sim 5 MHz $<$ 73 dB (μ V) Quasi peak ; $<$ 60 dB (μ V) Average value
	5 MHz ~ 30 MHz < 73 dB (μV) Quasi peak ; < 60 dB (μV) Average value 30 MHz ~ 230 MHz < 40 dB (μV/m) Quasi peak ; Measured distances is 10m
Radiation EN55001, Class A, Group 1	230 MHz ~ 230 MHz < 40 dB (μV/m) Quasi peak ; Measured distances is 10m
Environmental conditions -transport and storage	230 MHZ ~ 1 GHZ < 47 db (µVIII) Quasi peak , Measured distances is 1011
EN60068-2-2, Bb test, EN60068-2-1 test Ab, hot and cold	-40 ₀ C~70 ₀ C
EN60068-2-30, Db test, damp heat	25°C ~ 55°C / humidity 95 %
	-40~ 70°C, residence time 3hrs, 2 cycles
EN60068-2-14 Na test, a temperature change EN60068-2-32, free fall	0.3 m, 5times, product package
•	, , , , ,
Atmospheric pressure	1080 ~ 660 hPa (equivalent to altitude -1000 ~ 3500 m)
Environment conditions -running	and store I have the store of t
Ambient temperature range (25 mm height space under the equipment	0°C ~ 55°C, horizontal installation
for the wind coming in)	0°C ~ 45°C, vertical installation
At	Humidity 95 %, No condensation 1080 ~ 795 hPa (equivalent to altitude 1000 ~ 2000 m)
Atmospheric pressure Pollutant concentration	, ,
	SO2: < 0.5 ppm ; H2S : < 0.1 ppm ; RH < 60 %, No condensation
EN 60068-2-14, Nb test, temperature change	5°C ~ 55°C, 3°C/min
EN 60068-2-27 mechanical shock	15 G, 11 ms pulse, 3 axes upwards 6 impacts
EN 60060 2 6 6' '. 	When DIN guide rail mounting: 5 ~ 9 Hz, 3.5 mm, when 9 ~ 150 Hz, 1 G
EN 60068-2-6 Sinusoidal vibration	Panel installation: when 5 ~ 9 Hz, 7.0 mm, when 9 ~ 150 Hz, 2 G
High voltage insulation test	Each axis swings 10 times, each divided into 1 octave
24 V/5 V nominal circuit	E20VDC (aptical indication boundary type test)
	520 V DC (optical isolation boundary type test)
115/230 V Ground circuit	1500 V AC routine test/1950 V DC type test
11 5/230 V circuit for a 115/230 V circuit	1500 V AC routine test /1950 V DC type test
11 5/230 V circuit for a 24 V/5 V circuit	1500 V AC routine test /3250 V DC type test
Ethernet port on 24 V/5 V circuit and ground	1500 V AC (only the type testing)

Order number description



Order data

SIMATIC S7-200 SMART order data

Central processing unit (CPU		Order No.
CPU CR40	CPU CR40, AC/DC/RELAY, 24DI/16DO	6ES72881CR400AA0
CPU CR60	CPU CR60, AC/DC/RELAY, 36DI/24DO	6ES72881CR600AA0
CPU SR20	CPU SR20, AC/DC/RELAY, 12DI/8DO	6ES72881SR200AA0
CPU SR30	CPU SR30, AC/DC/RELAY, 18DI/12DO	6ES72881SR300AA0
CPU SR40	CPU SR40, AC/DC/RELAY, 24DI/16DO	6ES72881SR400AA0
CPU SR60	CPU SR60, AC/DC/RELAY, 36DI/24DO	6ES72881SR600AA0
CPU ST20	CPU ST20, DC/DC/DC, 12DI/8DO	6ES72881ST200AA0
CPU ST30	CPU ST30, DC/DC/DC, 18DI/12DO	6ES72881ST300AA0
CPU ST40	CPU ST40, DC/DC/DC, 24DI/16DO	6ES72881ST400AA0
CPU ST60	CPU ST60, DC/DC/DC, 36DI/24DO	6ES72881ST600AA0
Extension module (EM)		Order No.
EM DI08	DIGITAL INPUT SM DI08, 8DI, 24V DC	6ES72882DE080AA0
EM DR08	DIGITAL OUTPUT SM DR08, 8 DO, RELAY	6ES72882DR080AA0
EM DR16	DIGITAL I/O SM DR16, 8DI/8DO RELAY	6ES72882DR160AA0
EM DR32	DIGITAL I/O SM DR16, 16DI/16DO RELAY	6ES72882DR320AA0
EM DT08	DIGITAL OUTPUT SM DT08, 8 DO, 24V DC	6ES72882DT080AA0
EM DT16	DIGITAL I/O SM DT16, 8 DI / 8 DO	6ES72882DT160AA0
EM DT32	DIGITAL I/O SM DT32, 16 DI / 16 DO	6ES72882DT320AA0
EM AE04	ANALOG INPUT SM AI04, 4AI	6ES72883AE040AA0
EM AE08	ANALOG INPUT SM AI08, 8AI	6ES72883AE080AA0
EM AM03	ANALOG I/O SM 2AI/1AO	6ES72883AM030AA0
EM AM06	ANALOG I/O SM AM06, 4AI/2AO	6ES72883AM060AA0
EM AQ02	ANALOG OUTPUT SM AQ02, 2AO	6ES72883AQ020AA0
EM AQ04	ANALOG OUTPUT SM AQ04, 4AO	6ES72883AQ040AA0
EM ARO2	200SMART, ANALOG INPUT SM AR02 RTD, 2 AI	6ES72883AR020AA0
EM ARO4	200SMART, ANALOG INPUT SM AR04 RTD, 4 channel	6ES72883AR040AA0
EM ATO4	200SMART ANALOG INPUT SM AT04 TC, 4AI	6ES72883AT040AA0
DP01	Profibus DP Slave	6ES72887DP010AA0
Signal board (SB)		Order No.
EM AE01	SIGNAL BOARD SB AE01, 1 Al x 12 bit input	6ES72885AE010AA0
EM AQ01	SIGNAL BOARD SB AQ01, 1 AO	6ES72885AQ010AA0
EM BA01	200SMART BATTERY BOARD	6ES72885BA010AA0
EM CM01	COMMUNICATION MODULE CM 01, RS485	6ES72885CM010AA0
EM DT04	SIGNAL BOARD SB DT04, 2 DI/2 DO	6ES72885DT040AA0
Engineering Software		Order No.
EM SW01	STEP7-MICRO/WIN SMART	6ES72888SW010AA0

Notes	

Siemens Ltd
Digital Factory
Factory Automation
R&D Technology Centre
Kalwa Works, Thane Belapur Road
Thane – 400 601
Tel.: 022 33265005

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